

Work Order ID 61082

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Item ID: D206-628-024

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step RH

Start Date: 8/05/10 Start Qty: 2.00



Cust Item ID:

Required Date: 8/13/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *W* Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-024 CHG 002

CHK 7003 8/10/10/13

HA for MF 10-8-13

*I put new labels on steps
8/10/10/13*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/8/13 *(Signature)*

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/10/13

(Signature)

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Item ID: D206-628-024

Accept

Setup Start

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Item Name: Heli-Access-Step RH

Start Date: 8/05/10 Start Qty: 2.00

Cust Item ID:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-024 □ Location: <u>7/</u> □ PPP Rev: <u>9</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/8/1358

10/08/16

MF

10-8-13

Picklist Print

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Work Order ID: 61082

Parent Item: D206-628-024

Parent Item Name: Heli-Access-Step RH

Start Date: 8/05/10


Required Date: 8/13/10

Start Qty: 2.00


Required Qty: 2.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD


Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C4A  BOLT		Purchased	No			120	Each	1,889.000	3				
--	--	-----------	----	--	--	-----	------	-----------	---	--	--	--	--

Location	Loc Qty	Loc Code
ST350	1889	
114108	14	
114416	12	
114523	2	
114941	861	
115300	1000	

AN4C14A  Bolt		Purchased	No			120	Each	89.0000	4				
---	--	-----------	----	--	--	-----	------	---------	---	--	--	--	--

Location	Loc Qty	Loc Code
ST358	89	
111902	89	

AN4C15A  Bolt		Purchased	No			120	Each	124.0000	8				
---	--	-----------	----	--	--	-----	------	----------	---	--	--	--	--

Location	Loc Qty	Loc Code
ST358	124	
111819	1	
113595	11	
113603	10	
114330	2	
114442	50	
114523	50	

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Work Order ID: 61082

Parent Item: D206-628-024

Parent Item Name: Heli-Access-Step RH

Start Date: 8/05/10

Required Date: 8/13/10

Start Qty: 2.00

Required Qty: 2.00

AN960C10 NAS1149C0363 Purchased No

120 Each

0.0000

3

6

WASHER

AN960C416L

Purchased No

120 Each

820.0000

24

48

WASHER

Location

Loc Qty

Loc Code

FG

44

104925

44

ST346

776

106785

38

107008

10

112794

287

112828

400

69220

41

D2731-7

Manufactured No

120 Each

83.0000

4

8

Mounting Lug

Location

Loc Qty

Loc Code

ST470

83

52330

35

55773

8

59202

40

D2732

Manufactured No

120 f

326.9310

2

4

Rubber Extrusion

Location

Loc Qty

Loc Code

ST412

326.931

56516

326.931

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Work Order ID: 61082



Parent Item: D206-628-024



Parent Item Name: Heli-Access-Step RH

Start Date: 8/05/10

Required Date: 8/13/10

Start Qty: 2.00

Required Qty: 2.00

SH

D2842-042

Manufactured No

120 Each

0.0000

1

2



Step Assembly RH, 206 Float



361083

10/8/13sf

D2844-1

Manufactured No

120 Each

16.0000

2



4/10/8/13sf

Arm

Location

Loc Qty

Loc Code

ST265

16

52030

16

120 Each

10.0000

1

2

D2844-3

Manufactured No



10/6/13sf

Arm

Location

Loc Qty

Loc Code

ST265

10

50825

10

120 Each

65.0000

4

8

D3394-043

Manufactured No



10/8/13sf

Lug Assembly

Location

Loc Qty

Loc Code

ST475

65

45365

9

52331

45

55772

11

8

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Parent Item: D206-628-024

Parent Item Name: Heli-Access-Step RH

Start Date: 8/05/10

Required Date: 8/13/10

Start Qty: 2.00

Required Qty: 2.00

MS21043-4

Purchased

No

120

Each

1,211.000

12

24



Nut



10/8/13 SL

Location

Loc Qty

Loc Code

FG	40	
104603	40	
ST301	1171	
112492	25	
113069	8	
114348	338	
114523	500	
114784	300	

24

NAS1515H3

Purchased

No

120

Each

134.0000

3

6



Washer



10/8/13 SL

Location

Loc Qty

Loc Code

ST277	134	
111268	134	

6

NAS1515H4L

Purchased

No

120

Each

888.0000

24

48



WASHER



10/8/13 SL (2)

Location

Loc Qty

Loc Code

FG	40	
103691	40	
ST277	848	
112492	223	
114236	268	
114265	357	

48

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5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	AN960C10	WASHER
24	24	24	24	24	24	AN960C416L	WASHER
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE.